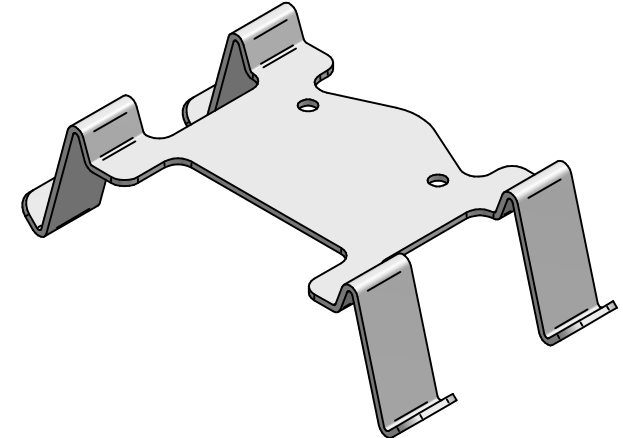
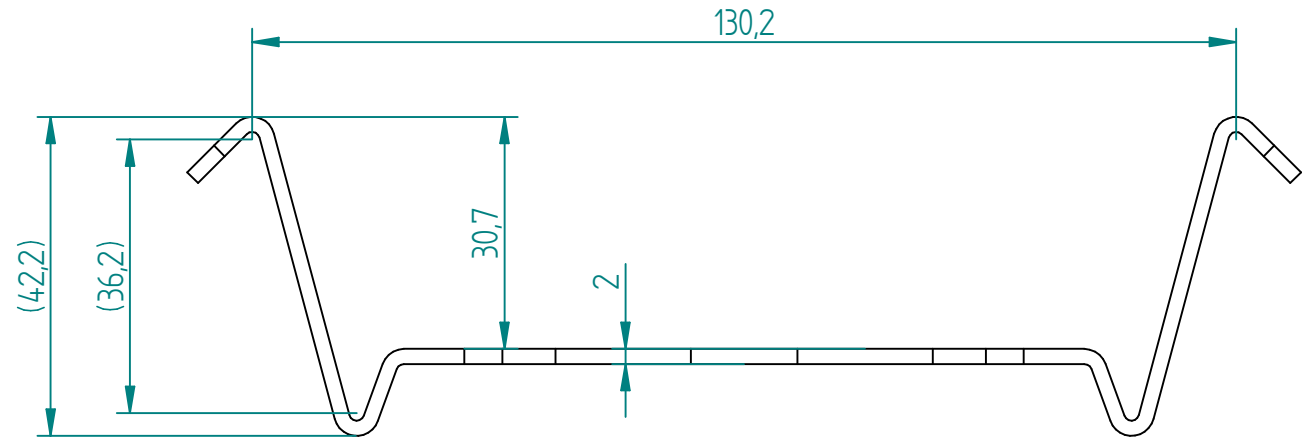
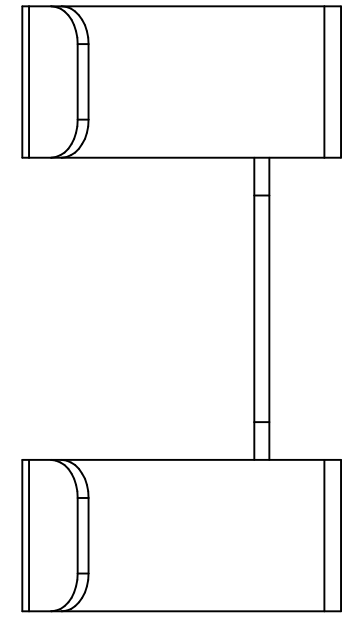
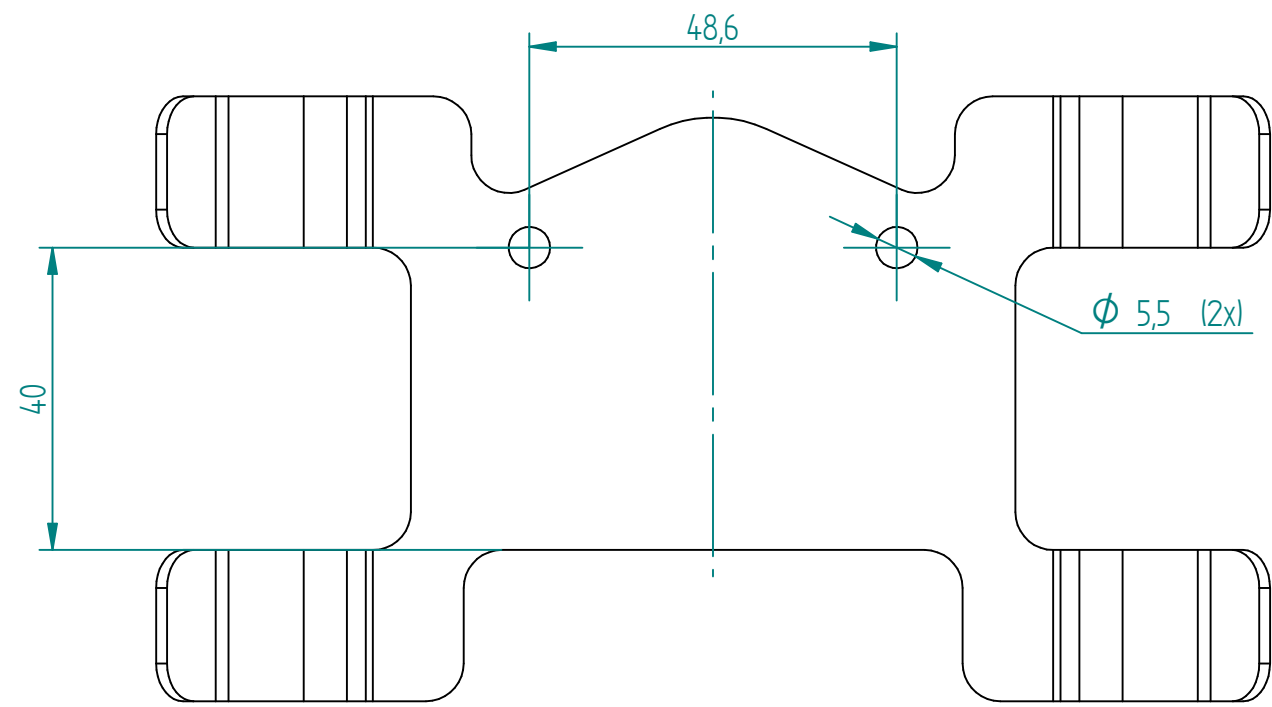


1 2 3 4 5 6 7 8 9 10

NR	CN NR	MODIFICATION	DATE	SIGN
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Solid 3-D cad model is made nominal without tolerances.
Form tolerance  unless otherwise stated.

Model file name: C000 156-86rA.stp

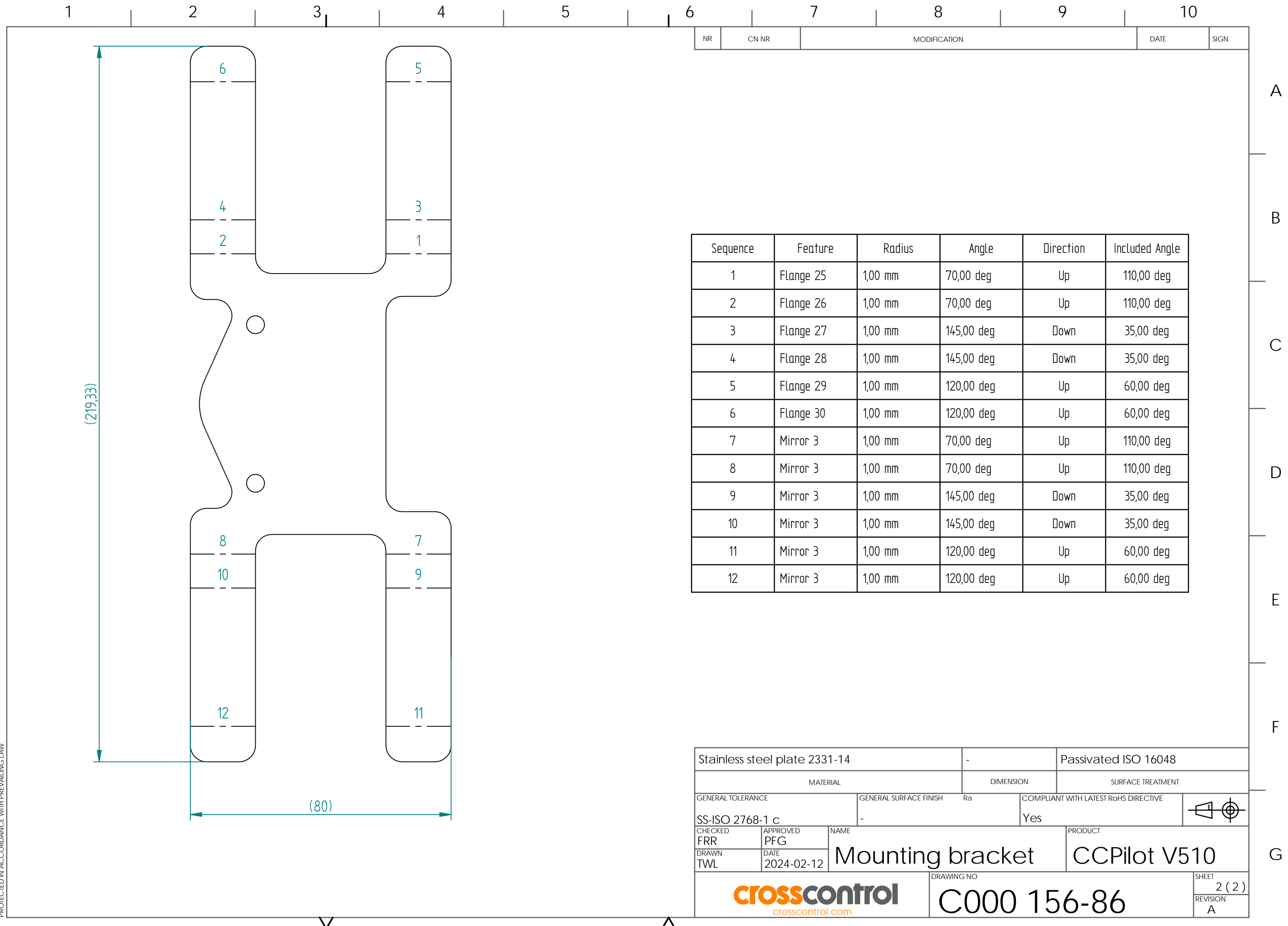
Unbend geometri according to C000 156-86rA.dxf

Stainless steel plate 2331-14		-	Passivated ISO 16048	
MATERIAL		DIMENSION	SURFACE TREATMENT	
GENERAL TOLERANCE		GENERAL SURFACE FINISH Ra	COMPLIANT WITH LATEST RoHS DIRECTIVE	
SS-ISO 2768-1 c		-	Yes	
CHECKED FRR	APPROVED PFG	NAME	PRODUCT	
DRAWN TWL	DATE 2024-02-12	Mounting bracket	CCPilot V510	
DRAWING NO		DRAWING NO		SHEET
C000 156-86		C000 156-86		1 (2)
				REVISION A

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A
B
C
D
E
F
G

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NR	CN NR	MODIFICATION	DATE	SIGN
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Sequence	Feature	Radius	Angle	Direction	Included Angle
1	Flange 25	1,00 mm	70,00 deg	Up	110,00 deg
2	Flange 26	1,00 mm	70,00 deg	Up	110,00 deg
3	Flange 27	1,00 mm	145,00 deg	Down	35,00 deg
4	Flange 28	1,00 mm	145,00 deg	Down	35,00 deg
5	Flange 29	1,00 mm	120,00 deg	Up	60,00 deg
6	Flange 30	1,00 mm	120,00 deg	Up	60,00 deg
7	Mirror 3	1,00 mm	70,00 deg	Up	110,00 deg
8	Mirror 3	1,00 mm	70,00 deg	Up	110,00 deg
9	Mirror 3	1,00 mm	145,00 deg	Down	35,00 deg
10	Mirror 3	1,00 mm	145,00 deg	Down	35,00 deg
11	Mirror 3	1,00 mm	120,00 deg	Up	60,00 deg
12	Mirror 3	1,00 mm	120,00 deg	Up	60,00 deg

Stainless steel plate 2331-14		-	Passivated ISO 16048
MATERIAL		DIMENSION	SURFACE TREATMENT
GENERAL TOLERANCE		GENERAL SURFACE FINISH Ra	COMPLIANT WITH LATEST RoHS DIRECTIVE
SS-ISO 2768-1 c		-	Yes
CHECKED FRR	APPROVED PFG	NAME	PRODUCT
DRAWN TWL	DATE 2024-02-12	Mounting bracket	CCPilot V510
DRAWING NO		DRAWING NO	SHEET
crosscontrol crosscontrol.com		C000 156-86	2 (2)
			REVISION A